



DCT 531

Industrial Pressure Transmitter with RS485 Modbus RTU

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.25 % FSO
option: 0.1 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 400 bar

output signal

RS485 with Modbus RTU protocol

Special characteristic

- ▶ pressure value
- ▶ perfect thermal behaviour
- ▶ excellent long term stability
- ▶ reset function

Optional versions

- ▶ pressure port
G 1/2" flush up to max. 40 bar
- ▶ pressure sensor welded
- ▶ customer specific versions

The DCT 531 with RS485 interface uses the communication protocol Modbus RTU which has found the way in industrial communication as an open protocol. The Modbus protocol is based on a master slave architecture with which up to 247 slaves can be questioned by a master.

Due to the usage of high quality materials and components, the DCT 531 is suitable for almost every industrial application, if the medium is compatible with stainless steel 316L.

The modular concept of the device allows customized mechanical connections, so it is easy to adapt the pressure transmitter to different conditions on-site.

Preferred areas of use are



Plant and machine engineering



Energy industry



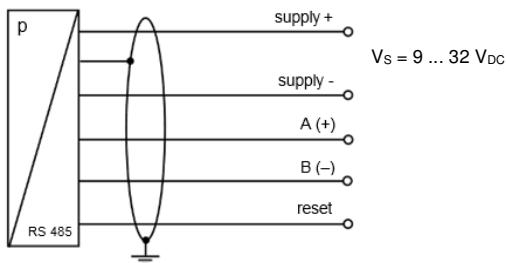
DCT 531

Industrial Pressure Transmitter with RS485 Modbus RTU

Technical Data

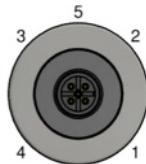
Input pressure range																									
Nominal pressure gauge	[bar]	-1...0	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6													
Nominal pressure absolute	[bar]	-	-	-	-	0.40	0.60	1	1.6	2.5	4	6													
Overpressure	[bar]	5	0.5	1	1	2	5	5	10	10	20	40													
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50													
Nominal pressure gauge / absolute	[bar]	10	16	25	40	60	100	160	250	400															
Overpressure	[bar]	40	80	80	105	210	600	600	1000	1000															
Burst pressure ≥	[bar]	50	120	120	210	420	1000	1000	1250	1250															
Vacuum resistance		$p_N \geq 1$ bar: unlimited vacuum resistance						$p_N < 1$ bar: on request																	
Output signal																									
Digital		RS 485 with Modbus RTU protocol (pressure)																							
Supply																									
Direct current		$V_S = 9 \dots 32$ V _{DC}																							
Performance																									
Accuracy ¹		standard: $\leq \pm 0.25\%$ FSO option: $\leq \pm 0.10\%$ FSO																							
Long term stability		$\leq \pm 0.1\%$ FSO / year at reference conditions																							
Measuring rate		500 Hz																							
Delay time		500 msec																							
¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)																									
Thermal effects (Offset and Span)																									
Tolerance band	[% FSO]	$\leq \pm 0.75$																							
In compensated range	[°C]	-20 ... 85																							
Permissible temperatures																									
Permissible temperatures		medium:	-40 ... 125 °C																						
		electronics / environment:	-40 ... 85 °C																						
		storage:	-40 ... 100 °C																						
Electrical protection																									
Short-circuit protection		permanent																							
Reverse polarity protection		on supply connection no damage, but also no function																							
Electromagnetic compatibility		emission and immunity according to EN 61326																							
Mechanical stability																									
Vibration		10 g RMS (25 ... 2000 Hz)	according to DIN EN 60068-2-6																						
Shock		100 g / 11 msec	according to DIN EN 60068-2-27																						
Materials																									
Pressure port / housing		stainless steel 1.4404 (316 L)																							
Seals		standard: FKM																							
		option: EPDM; welded version ² (for $p_N \leq 40$ bar)	others on request																						
Diaphragm		stainless steel 1.4435 (316 L)																							
Media wetted parts		pressure port, seal, diaphragm																							
² welded version only with pressure ports according to EN 837, $p_N \leq 40$ bar																									
Miscellaneous																									
Weight		approx. 210 g																							
Ingress protection		IP67																							
Current consumption		typ. 7 mA																							
Operational life		100 million load cycles																							
Installation position		any ³																							
CE-conformity		EMC Directive: 2014/30/EU	Pressure Equipment Directive: 2014/68/EU (module A) ⁴																						
³ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $p_N \leq 1$ bar.																									
⁴ This directive is only valid for devices with maximum permissible overpressure > 200 bar																									

Wiring diagram

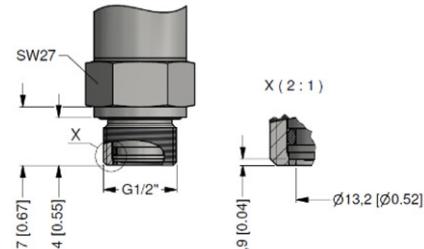
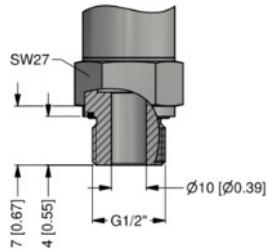
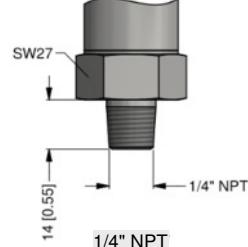
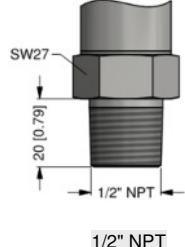
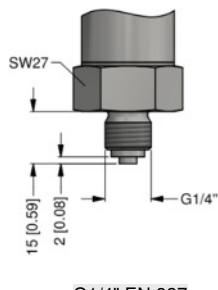
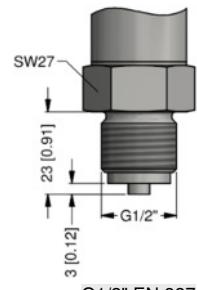
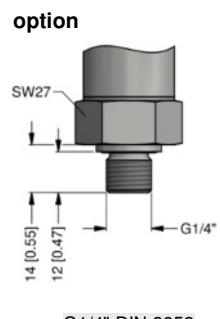
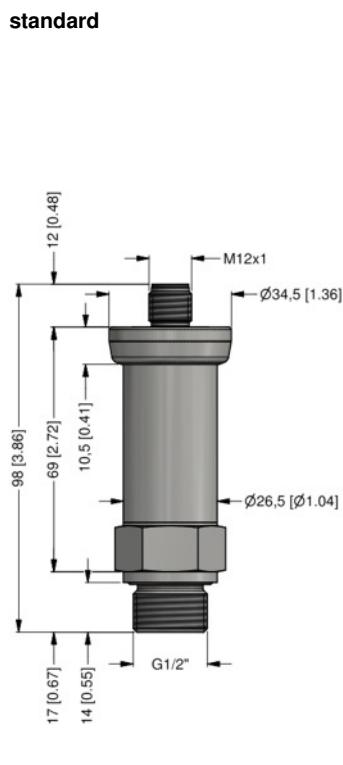


Pin configuration / electrical connection

Electrical connection	M12x1, metal (5-pin)	
Supply +	1	
Supply -	3	
A (+)	2	
B (-)	4	
Reset	5	
Shield	plug housing	



Dimensions (mm / in)



⇒ metric threads and other versions on request

DCT 531

Industrial Pressure Transmitter with RS485 Modbus RTU

Technical Data

Configuration Modbus RTU						
Standard configuration	001	-	1	-	-	1
Address						
Address	001					
	...					
	247					
Baud Rate						
4800 Bd			0			
9600 Bd			1			
19200 Bd			2			
38400 Bd			3			
Parity						
None						0
Odd						1
Even						2
Configuration code (to specify with order)		-		-	-	

Ordering code DCT 531

DCT 531	□□□	-	□□□□	-	□	-	□□□	-	□□□	-	□□□	
Pressure												
	gauge	D	C	7								
	absolute ¹	D	C	8								
Input	[bar]											
0.10	1		1	0	0	0						
0.16	1		1	6	0	0						
0.25	1		2	5	0	0						
0.40			4	0	0	0						
0.60			6	0	0	0						
1.0			1	0	0	1						
1.6			1	6	0	1						
2.5			2	5	0	1						
4.0			4	0	0	1						
6.0			6	0	0	1						
10			1	0	0	2						
16			1	6	0	2						
25			2	5	0	2						
40			4	0	0	2						
60			6	0	0	2						
100			1	0	0	3						
160			1	6	0	3						
250			2	5	0	3						
400			4	0	0	3						
-1 ... 0		X	1	0	2							
customer		9	9	9	9							consult
Output												
	RS485 Modbus RTU		L	5								
Accuracy												
standard:	0.25 % FSO				2							
option:	0.10 % FSO				1							consult
	customer				9							consult
Electrical connection												
	male plug M12x1 (5-pin) / metal		N	1	1							
	customer		9	9	9							consult
Mechanical connection												
	G1/2" DIN 3852				1	0	0					
	G1/2" EN 837				2	0	0					
	G1/4" DIN 3852				3	0	0					
	G1/4" EN 837				4	0	0					
	G1/2" DIN 3852				F	0	0					
	with semi-flush sensor ²				H	0	0					
	G1/2" DIN 3852 open pressure port ²				N	0	0					
	1/2" NPT				N	4	0					
	1/4" NPT				9	9	9					consult
	customer											
Seals												
	FKM					1						
	EPDM					3						
	without (welded version) ³					2						consult
	customer					9						consult
Special version												
	standard					0	0	0				
	customer					9	9	9				consult

¹ absolute pressure possible from 0.4 bar

² not possible for nominal pressure $p_N > 40$ bar

³ welded version only with pressure ports according to EN 837, possible for $p_N \leq 40$ bar