





Precision **Screw-in Transmitter**

Stainless Steel Sensor

accuracy according to IEC 60770: 0.1 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

Output signal

2-wire: 4 ... 20 mA 3-wire: 0 ... 10 V others on request

Product characteristics

- thermal error in compensated range -20 ... 80 °C: 0.2 % FSO TC 0.02 % FSO / 10K
- Turn-Down 1:10
- communication interface for adjusting offset, span and damping

Optional versions

- **IS-versions** Ex ia = intrinsically safe for gases and dusts
- adjustment of nominal pressure range (factory-provided)

The precision screw-in transmitter LMP 331i demonstrate the further development of our industrial pressure transmitters.

The signal processing of sensor signal is done by digital electronics with 16-bit analogue digital converter. Consequently it is possible to conduct an active compensation and the transmitters with excellent maesurements and exceptionally attractive price to offer on the market.

Preferred areas of use are



Chemical / petrochemical industry



Environmental engineering (water / sewage / recycling)



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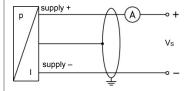
Pressure ranges ¹								
Nominal pressure		1	1	<u> </u>				
gauge / absolute [bar	0.4	1	2	4	10	20	40	
Level gauge [mH ₂ O		10	20	40	100	200	400	
<u> </u>	' 	5	10	20	40	80	105	
		7.5	15	_	50			
Burst pressure [bar				25		120	210	
On customer request we adjust the de	vice within the tui	ri-aowri-possibii	ily by sollware c	n trie requirea p	oressure range.			
Output signal / Supply								
Standard		. 20 mA / \						
Option IS-version		. 20 mA / \						
Options analogue signal	_	2-wire: 4 20 mA with communication interface ²						
		. 10 V / \ . 10 V with co	√s = 14 36 \					
² only possible with electrical connection			IIIIuiiicalioii ii	iteriace				
Performance	T Dilluer Series 72	.5 (<i>1-piii)</i>						
	JEC 00770 3.	≤ ± 0.1 % FS						
Accuracy	IEC 60770 °.	≤±0.1%FS	J					
performance after turn-down		4						
- TD ≤ 1:5 - TD > 1:5	no change of	•						
- 10 > 1.5				for nominal pr	ressure ranges	≤ 0.40 bar see	note 4):	
		15 x turn-dow		/				
		vn = nominal p	•	•	•			
		rn-down of 1:1)15 x 10) % F\$						
Permissible load	 			•	70 F3U			
Permissible load		e: $R_{max} = [(V_S + V_{min})]$		02 AJ Ω				
Influence effects		0.05 % FS						
inilidence ellects	supply: load:	0.05 % FS						
Long term stability		n-down) % FS		oronco conditi	ione			
Response time	+ `		O / year at rei	erence conditi	10115			
	approx. 5 ms		aramatara na	aibla (intorfac	a / aaftuuara na	2000am (5) :		
Adjustability (with option communication interface RS232)		damping: 0		Sible (IIIleriac	e / software ne	cessary).		
oonmanication interface (16262)	- offset: 0		100 000					
		of span: max.	1:10					
³ accuracy according to IEC 60770 – lin	nit point adjustme	nt (non-linearity,	hysteresis, repe	eatability)				
⁴ except nominal pressure ranges ≤ 0.4					0.46.0/ 500			
≤ ± (0.1 + 0.02 x turn-down) % FSO e. 5 software, interface, and cable have to						on 4 0 or higher a	and XP)	
Thermal effects (Offset and Spar					,	cg, c	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
•	≤ ± (0.2 x tur	•	in compens	ated range	-20 80 °C			
TC, average [% FSO / 10 K	(-		in compens		-20 80 °C			
Permissible temperatures	medium:	i-dowii)	-25 125 °		-20 00 0			
. c.miooibie temperatures		environment:	-25 85 °C					
	storage:		-40 100 °					
Electrical protection	. 5							
Short-circuit protection	permanent							
Reverse polarity protection	- '	but also no fur	action					
Electromagnetic compatibility		d immunity acc		81326				
	emission and	a minimumity acc	ording to LIV	01020				
Materials	1	144646						
Pressure port		el 1.4404 (316						
Housing		el 1.4404 (316						
Option compact field housing		el 1.4301 (304			ss, nickel plate	d (clamping ran	ge 2 8 mm)	
Seals	FKM		others on re	equest				
Diaphragm	stainless ste	el 1.4435 (316	L)					
Media wetted parts	pressure por	t, seals, diaph	ragm					
Mechanical stability								
Vibration	10 g RMS (2	0 2000 Hz)	according to	DIN EN 600	68-2-6			
Shock	100 g / 11 m			DIN EN 600				
SUOCK	100 g / 11 m	sec.	according to	D DIN EN 600	b8-2-2 <i>1</i>			

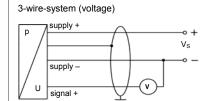
Explosion protection (only for 4	20 mA / 2-wire)
Approvals DX19-LMP 331i	IBEXU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical max. values	U_i = 28 V, I_i = 93 mA, P_i = 660 mW, C_i ≈ 0 nF, L_i ≈ 0 μ H, the supply connections have an inner capacity of max. 27 nF to the housing
Permissible temperatures for environment	in zone 0: -20 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -20 65 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 µH/m
Miscellaneous	
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 200 g
Installation position	any ⁶
Operational life	100 million load cycles
CE-conformity	EMC Directive: 2014/30/EU
ATEX Directive	2014/34/EU

⁶ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges P_N ≤ 1 bar.

Wiring diagrams

2-wire-system (current)





Pin configuration						
Electrical connections	ISO 4400	Binder 723 (5-pin)	Binder 723 (7-pin)	M12x1/ metal (4-pin)	compact field housing	cable colours (IEC 60757)
supply +	1	3	3	1	IN+	WH (white)
supply –	2	4	1	2	IN –	BN (brown)
signal + (only for 3-wire)	3	1	6	3	OUT +	GN (green)
shield	ground pin 😩	5	2	4	⊕	GNYE (green-yellow)
Communication RxD	-	-	4	-	-	-
interface ⁷ TxD	-	-	5	-	-	-
GND	-	-	7	-	-	-
⁷ may not be transmitted directly with the	PC (the suitable a	dapter is available as	s accessory)			

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Electrical connections (dimensions in mm) standard options M12x1 ISO 4400 Binder series 723 5-pin Binder series 723 7-pin M12x1 4-pin (IP 65) (IP 67) (IP 67) (IP 67) 20 15 M12x1,5 Ø 26.5 compact field housing cable outlet, cable outlet, cable with (IP 67) with PVC cable (IP 67) 8 ventilation tube (IP 68) 9 ⇒ universal field housing stainless steel 316L with cable gland M20x1.5 (ordering code 880) and other versions on request ⁸ different cable types and lengths available, permissible temperature depends on kind of cable ⁹ standard: 2 m PVC cable (without ventilation tube, permissible temperature: -5 ... 70 °C) Mechanical connection (dimensions in mm) standard with communication interface RS232 ∙ø26,5

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G3/4" DIN 3852

with flush sensor

G3/4" DIN 3852

with flush sensor



	Ordering code	LMP 33	1i	
LMP 331i]-Ⅲ-	Ш-0-Ш]
Pressure in bar	4 2 2			
in mH₂O	4 3 0 4 3 1			
nput [mH ₂ O] [bar] 4 0.4	4 0 0 0			
10 1.0 20 2.0	1 0 0 1 2 0 0 1 4 0 0 1			
40 4.0	4 0 0 1			
100 10 200 20	1 0 0 2 2 2 0 0 2			
400 40	4 0 0 2			
customer Output	9 9 9 9			consult
4 20 mA / 2-wire intrinsic safety 4 20 mA / 2-wire	1 E			
0 10 V / 3-wire	3			
customer Accuracy (at nominal pressure)	9			consult
0.1 % FSO customer		1 9		consult
Electrical connection				Consuit
male and female plug ISO 4400 male plug Binder series 723 (5-pin)		1 0 0 2 0 0		
male and female plug Binder series 723 (7-pin)		A 0 0		
male plug M12x1 (4-pin) / metal		M 1 0		
for analog output male plug M12x1 (4-pin) / metal				
for digital output cable outlet with PVC cable (IP67) 1		M 1 3 T A 0		
cable outlet,		T A 0 T R 0		
cable with ventilation tube (IP68) ² compact field housing				
stainless steel 1.4301 (304)		8 5 0		
customer Mechanical connection		9 9 9		consult
G3/4" DIN 3852 with flush sensor			K 0 0	
customer			9 9 9	consult
Seals FKM			1	
customer Special version			9	consult
standard communication interface RS232 ³			1 1 1 1 2 1	
customer			9 9 9	consult
standard: 2 m PVC cable without ventilation tube (permi code TR0 = PVC cable, cable with ventilation tube availational tube availation tube av	able in different types and lengths connection Binder serie 723 (7-pin) RS-232 have to be order separately ws [®] 95, 98, 2000, NT Version 4.0 or newer a			

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C); others on request

² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

³ Communication interface RS232 only possible with el. connection Binder serie 723 (7-pin) Software, Interface and cable for LMP 331i with option RS-232 have to be order separately (Ordering code: CIS-G; Software appropriate for Windows $^{\tiny \textcircled{0}}$ 95, 98, 2000, NT Version 4.0 or newer and XP)