



## Magnetostrictive Level Transmitter



# INTRODUCTION

The FineTek magnetostrictive level transmitter identifies the level of liquids and solutions with high precision and reliability.

This versatile sensor is ideal for continuous level measurement of a wide range of liquids. Application ranges from petrochemical industries, marine and shipping to food and beverage production.

The sensor has a loop power supply and provides direct analog or digital output to the user interface.

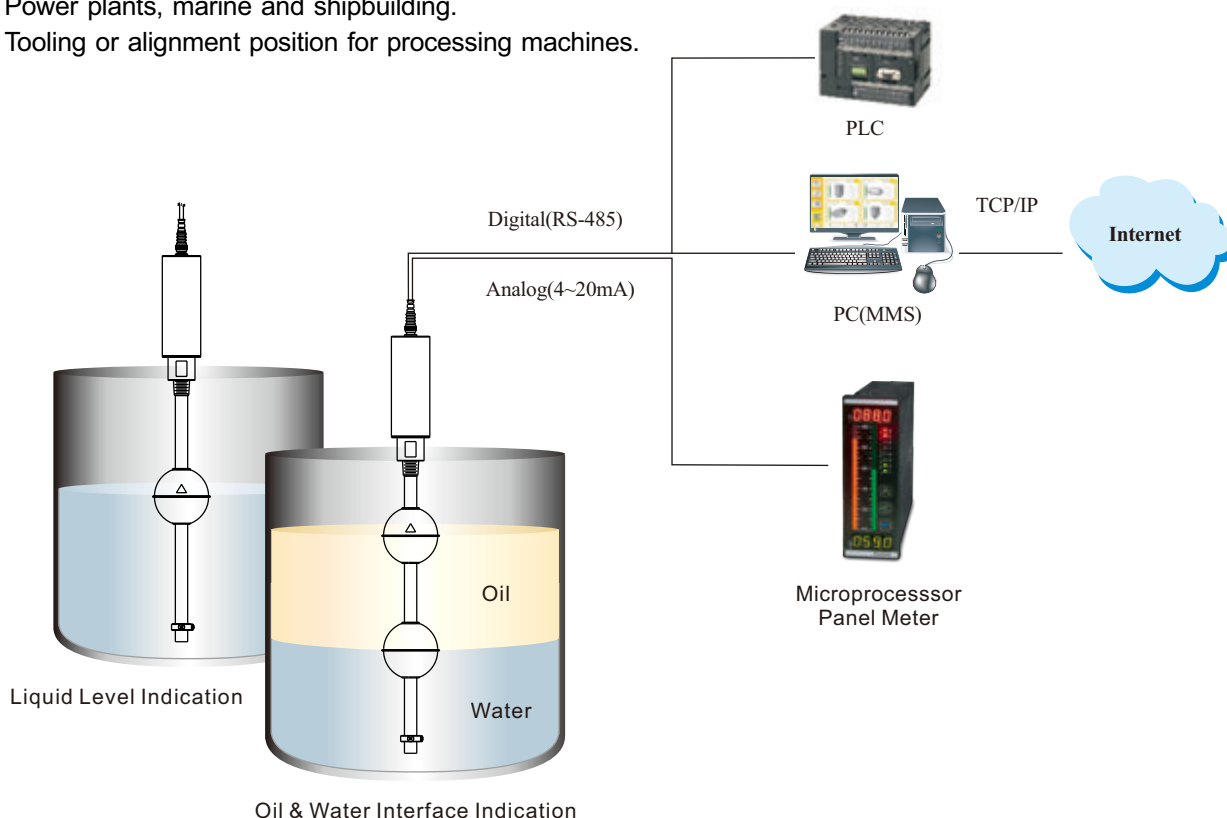
The FineTek magnetostrictive level sensor has proven itself due to its durability in a wide range of temperatures, pressures and operating conditions as well as its low maintenance nature.

## FEATURES

- Absolute positioning output and no calibration required after power failure.
- Stability and reliability.
- Ease installation without calibration & maintenance.
- Prompt response time, high resolution & high accuracy.
- Durable structure, dust-proof, withstands high pressure.
- Oil/water dual level indication.
- The Max. operation temp. is 200°C.
- EG31, 32, 36, 37 adopted loop power structure for wire saving.
- Explosion-proof model available for hazardous environments.
- Housing of EG3 is IP67(Enclosure)/IP69K(Probe).
- Support HART / RS485 and 4~20mA / voltage output.

## APPLICATION

- Liquefied natural gas.
- Crude oil, petroleum's and diesels.
- Chemical processing.
- Pharmaceuticals and medication.
- Food and beverages, breweries.
- Dams, water barriers, wastewater treatment.
- Power plants, marine and shipbuilding.
- Tooling or alignment position for processing machines.



# OPERATING PRINCIPLE

The sensor mainly consists of magnetorestrictive wires sealed in a stem/rod and a permanent magnet sealed into a float that can move up and down the stem. Electrical current travels along the wires in the stem creating an axial magnetic field. When the float's and stem's magnetic field intersect, a torsional force is created with different height levels (see right).

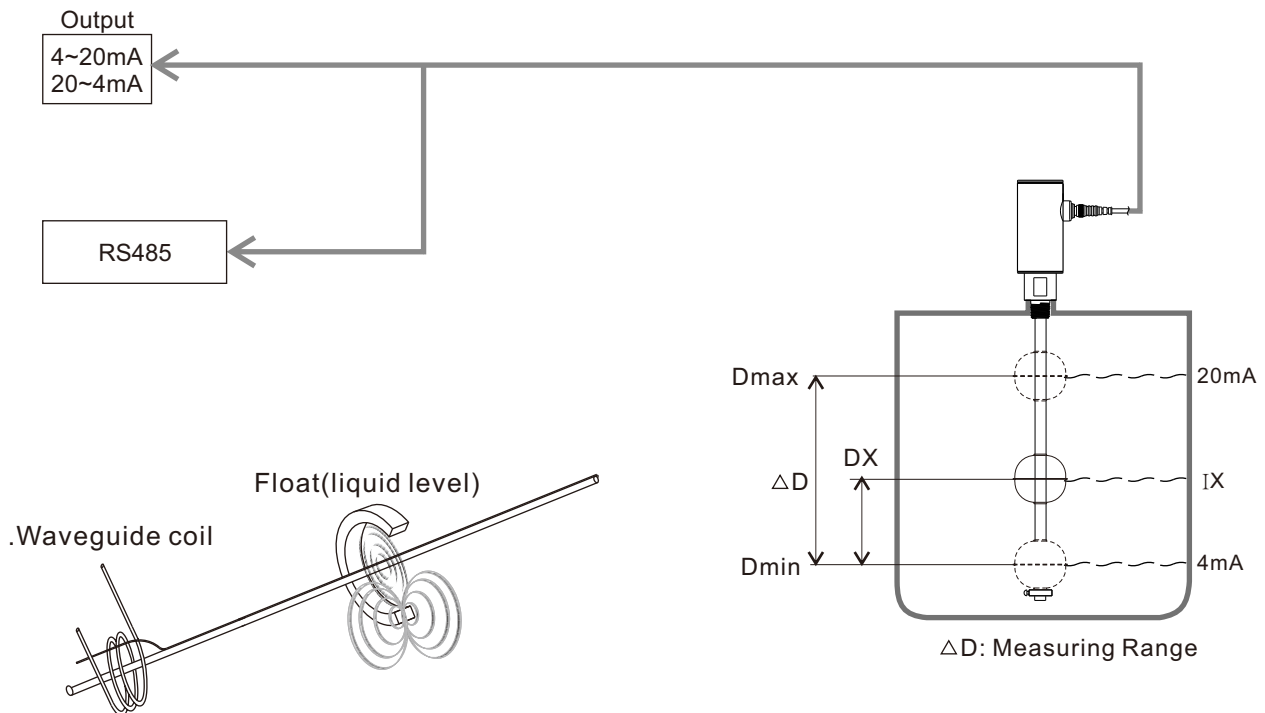
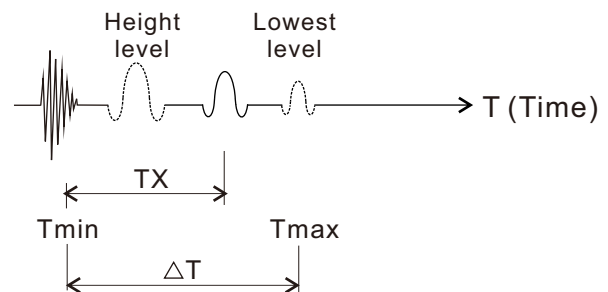
The sensor measures the liquid level (D) by calculating the elapsed time between torsional forces. Using velocity and time, distance can be calculated. This action is timely and continuous. A change in float position will be detected promptly via signal output.

## CONVERSION FORMULA

The relation of D & 4~20mA output

$$\frac{IX-4}{(20-4)\text{mA}} = \frac{DT-TX}{\Delta T} = \frac{DX}{\Delta D}$$

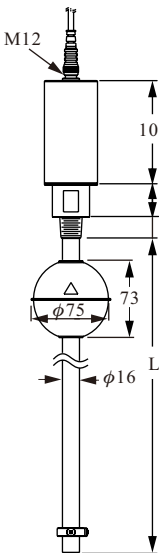
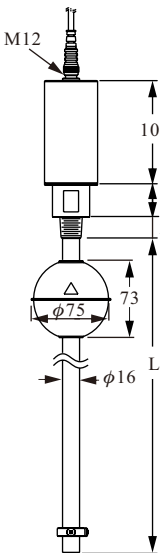
$$\Rightarrow IX = \frac{16DX}{\Delta D} + 4\text{mA} \quad (\text{The relative current})$$



## STANDARD MODEL (2 Wire)

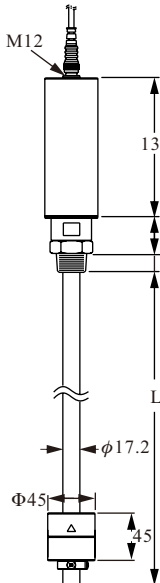
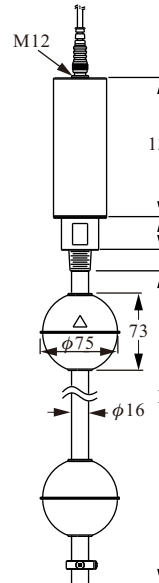
|                           |                                                                                                   |                                                                   |
|---------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| Dimensions<br>(Unit: mm)  |                                                                                                   |                                                                   |
| Model No.                 | EG31 (Standard Model)                                                                             | EG31 (High Temperature Model)                                     |
| Application               | Two-wire loop power output, for Oil/Water interface, pharmaceutical and food grade level control. | Two-wire loop power output, high process environment application. |
| Measuring range           | 50~5500mm                                                                                         | 50~5500mm                                                         |
| Non-Linearity             | $\pm 0.05\%$ F.S. or $\pm 1.0\text{mm}$ (whichever is greater)                                    | $\pm 0.05\%$ F.S. or $\pm 1.0\text{mm}$ (whichever is greater)    |
| Repeatability             | $\pm 0.004\%$ F.S.                                                                                | $\pm 0.004\%$ F.S.                                                |
| Temp. coefficient         | $\pm 100$ ppm/ $^{\circ}\text{C}$                                                                 | $\pm 150$ ppm/ $^{\circ}\text{C}$                                 |
| Operation pressure        | 30 BAR(Max.)                                                                                      | 30 BAR(Max.)                                                      |
| Ambient temp.             | $-40^{\circ}\text{C} \sim 85^{\circ}\text{C}$                                                     | $-40^{\circ}\text{C} \sim 85^{\circ}\text{C}$                     |
| Operation temp.           | $-40^{\circ}\text{C} \sim 125^{\circ}\text{C}$                                                    | $-40^{\circ}\text{C} \sim 200^{\circ}\text{C}$                    |
| Temp. accuracy            | $\pm 1^{\circ}\text{C}$                                                                           | $\pm 1^{\circ}\text{C}$                                           |
| Output                    | 4~20mA / 2 Wire                                                                                   | 4~20mA / 2 Wire                                                   |
| Maximum load ( $\Omega$ ) | $(\text{VS}-18) \div 0.02$ VS=Supply voltage                                                      | $(\text{VS}-18) \div 0.02$ VS=Supply voltage                      |
| Digital output            | RS485 / HART 7.3(option)                                                                          | RS485 / HART 7.3(option)                                          |
| Power supply              | 18~30V                                                                                            | 18~30V                                                            |
| Housing material          | SUS304 (SUS316 option)                                                                            | SUS304 (SUS316 option)                                            |
| Connection                | 1/2"PT                                                                                            | 1/2"PT                                                            |
| Wetted material           | SUS304                                                                                            | SUS304                                                            |
| Enclosure                 | IP67 (enclosure )/IP69K(probe)                                                                    | IP67 (enclosure )/IP69K(probe)                                    |

## HIGH ACCURACY MODEL (2 Wire/4 Wire)

|                          |                                                                                   |                                                                                     |
|--------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Dimensions<br>(Unit: mm) |  |  |
| Model No.                | EG32 (High Accuracy Model)                                                        | EG34 (High Accuracy Model)                                                          |
| Application              | Two-wire loop power output, comply with high accuracy & HART demands.             | Four wire output, high speed active in low voltage 5V.                              |
| Measuring range          | 50~5500mm                                                                         | 50~5500mm                                                                           |
| Non-Linearity            | 50~500mm@±100mm<br>501~2500mm@±0.02%F.S.<br>2501~5500mm@±0.04%F.S.                | 50~500mm@±100mm<br>501~2500mm@±0.02%F.S.<br>2501~5500mm@±0.04%F.S.                  |
| Repeatability            | ±0.002% F.S.                                                                      | ±0.002% F.S.                                                                        |
| Temp. coefficient        | ±100 ppm/°C                                                                       | ±100 ppm/°C                                                                         |
| Operation pressure       | 30 BAR(Max.)                                                                      | 30 BAR(Max.)                                                                        |
| Ambient temp.            | -40°C ~ 85°C                                                                      | -40°C ~ 85°C                                                                        |
| Operation temp.          | -40°C ~ 125°C                                                                     | -40°C ~ 125°C                                                                       |
| Temp. accuracy           | ±1°C                                                                              | ±1°C                                                                                |
| Output                   | 4~20mA / 2 Wire                                                                   | 0~10V, 10~0V, ±10V, 0~5V, 5~0V, ±5V<br>4~20mA, 20~4mA, 0~20mA, 20~0mA               |
| Maximum load (Ω)         | $(VS-18) \div 0.02$ VS=Supply voltage                                             | $(VS-5) \div 0.02$ VS=Supply voltage                                                |
| Digital output           | RS485, HART 7.3 (option)                                                          | RS485                                                                               |
| Power supply             | 18~30V                                                                            | 5~30V                                                                               |
| Housing material         | SUS304 (SUS316 option)                                                            | SUS304 (SUS316 option)                                                              |
| Connection               | 1/2"PT                                                                            | 1/2"PT                                                                              |
| Wetted material          | SUS304                                                                            | SUS304                                                                              |
| Enclosure                | IP67 (enclosure) / IP69K (probe)                                                  | IP67 (enclosure) / IP69K (probe)                                                    |

# EXPLOSION PROOF MODEL (2 Wire)



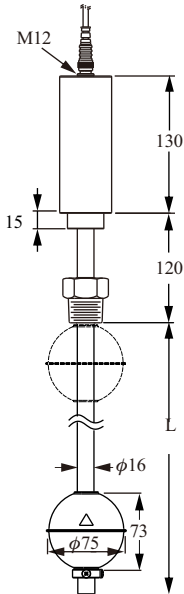
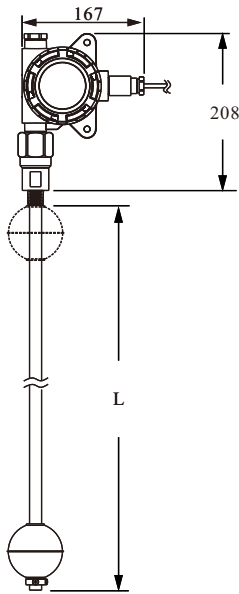
|                                 |                                                                                                                                                 |                                                                                                                                                   |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Dimensions</b><br>(Unit: mm) |  <p>NEPSI Ex ia IIB T3~T6<br/>ATEX Ⓢ II 1G Ex ia IIB T3~T6</p> |  <p>NEPSI Ex ia IIB T3~T6<br/>ATEX Ⓢ II 1G Ex ia IIB T3~T6</p> |
| <b>Model No.</b>                | <b>EG374 (Anti-Corrosion Model)</b>                                                                                                             | <b>EG371 (Single/dual Float Model)</b>                                                                                                            |
| <b>Application</b>              | Two-wire loop power output, for acid/alkali corrosion liquids.                                                                                  | Two-wire loop power output, for single/dual level and interface measurement.                                                                      |
| <b>Measuring range</b>          | 50~2000mm                                                                                                                                       | 50~5500mm                                                                                                                                         |
| <b>Non-Linearity</b>            | ± 0.05% F.S. or ± 1.0mm (whichever is greater)                                                                                                  | ± 0.05% F.S. or ± 1.0mm (whichever is greater)                                                                                                    |
| <b>Repeatability</b>            | ± 0.004% F.S.                                                                                                                                   | ± 0.004% F.S.                                                                                                                                     |
| <b>Temp. coefficient</b>        | ± 100 ppm/°C                                                                                                                                    | ± 100 ppm/°C                                                                                                                                      |
| <b>Operation pressure</b>       | 5 BAR(Max.)                                                                                                                                     | 30 BAR(Max.)                                                                                                                                      |
| <b>Ambient temp.</b>            | -40°C ~ 85°C                                                                                                                                    | -40°C ~ 85°C                                                                                                                                      |
| <b>Operation temp.</b>          | -20°C ~ 80°C                                                                                                                                    | -40°C ~ 125°C                                                                                                                                     |
| <b>Temp. accuracy</b>           | ± 1°C                                                                                                                                           | ± 1°C                                                                                                                                             |
| <b>Output</b>                   | 4~20mA / 2 Wire                                                                                                                                 | 4~20mA / 2 Wire                                                                                                                                   |
| <b>Max load (Ω)</b>             | (VS-18)÷0.02 VS=Supply voltage                                                                                                                  | (VS-18)÷0.02 VS=Supply voltage                                                                                                                    |
| <b>Digital output</b>           | RS485 / HART 7.3(option)                                                                                                                        | RS485 / HART 7.3(option)                                                                                                                          |
| <b>Power supply</b>             | 12~30V(4-wire), 18~30V(2-wire),<br>18~28V(Exp Lotion proof)                                                                                     | 12~30V(4-wire), 16~30V(2-wire),<br>16~28V(Exp Lotion proof)                                                                                       |
| <b>Housing material</b>         | SUS304 (SUS316 option)                                                                                                                          | SUS304 (SUS316 option)                                                                                                                            |
| <b>Connection</b>               | 3/4"PT                                                                                                                                          | 1/2"PT                                                                                                                                            |
| <b>Wetted material</b>          | PP                                                                                                                                              | SUS304                                                                                                                                            |
| <b>Enclosure</b>                | IP67 (enclosure ) / IP69K(probe)                                                                                                                | IP67 (enclosure ) / IP69K(probe)                                                                                                                  |

※ Must equipped with intrinsic safety barrier to form a standard intrinsically safe system (Ex ia), please refer to another DM/brochure for TXX safety barrier.



# EXPLOSION PROOF MODEL (2 Wire)

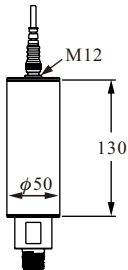
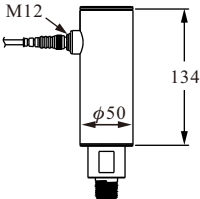
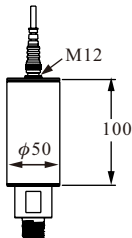
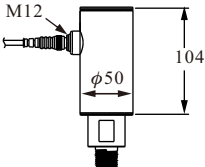


|                                 |                                                                                                                                               |                                                                                                                                                   |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Dimensions</b><br>(Unit: mm) |  <p>NEPSI Ex ia IIB T2~T6<br/>ATEX II 1G Ex ia IIB T3~T6</p> |  <p>NEPSI Ex ia IIB T3~T6Ga<br/>ATEX II 1G Ex ia IIB T3~T6</p> |
| <b>Model No.</b>                | <b>EG37A (Ex-proof High Temp. Model)</b>                                                                                                      | <b>EG36 (Diaplay Model)</b>                                                                                                                       |
| <b>Application</b>              | Two-wire loop power output, explosion-proof model for hazadous environment.                                                                   | Two-wire loop power output, explosion-proof model with diaplay for hazadous environment.                                                          |
| <b>Measuring range</b>          | 50~5500mm                                                                                                                                     | 50~5500mm                                                                                                                                         |
| <b>Non-Linearity</b>            | ±0.05% F.S. or ±1.0mm (whichever is greater)                                                                                                  | 50mm~4000mm ±1mm<br>4000mm~5500mm ±0.025% F.S.                                                                                                    |
| <b>Repeatability</b>            | ±0.004% F.S.                                                                                                                                  | ±0.004% F.S.                                                                                                                                      |
| <b>Temp. coefficient</b>        | ±150 ppm/°C                                                                                                                                   | ±100 ppm/°C                                                                                                                                       |
| <b>Operation pressure</b>       | 30 BAR(Max.)                                                                                                                                  | 30 BAR(Max.)                                                                                                                                      |
| <b>Ambient temp.</b>            | -40°C ~ 85°C                                                                                                                                  | -40°C ~ 85°C                                                                                                                                      |
| <b>Operation temp.</b>          | -40°C ~ 195°C                                                                                                                                 | -40°C ~ 125°C                                                                                                                                     |
| <b>Temp. accuracy</b>           | ±1°C                                                                                                                                          | ±1°C                                                                                                                                              |
| <b>Output</b>                   | 4~20mA / 2 Wire                                                                                                                               | 4~20mA / 2 Wire                                                                                                                                   |
| <b>Max load (Ω)</b>             | (VS-18)÷0.02 VS=Supply voltage                                                                                                                | (VS-16)÷0.02 VS=Supply voltage                                                                                                                    |
| <b>Digital output</b>           | RS485/HART 7.3( option)                                                                                                                       | RS485/HART 7.3( option)                                                                                                                           |
| <b>Power supply</b>             | 12~30V(4-wire), 18~30V(2-wire),<br>18~28V(Exp Losion proof)                                                                                   | 12~30V(4-wire), 16~30V(2-wire),<br>16~28V(Exp Losion proof)                                                                                       |
| <b>Housing material</b>         | SUS304 (SUS316 option)                                                                                                                        | Aluminum                                                                                                                                          |
| <b>Connection</b>               | 1/2"PT                                                                                                                                        | 1/2"PT                                                                                                                                            |
| <b>Wetted material</b>          | SUS304                                                                                                                                        | SUS304                                                                                                                                            |
| <b>Enclosure</b>                | IP67 (enclosure ) / IP69K(probe)                                                                                                              | IP67 (enclosure ) / IP69K(probe)                                                                                                                  |

※ Must equipped with intrinsic safety barrier to form a standard intrinsically safe system (Ex ia), please refer to another DM/brochure for TXX safety barrier.

# HOUSING OPTIONS

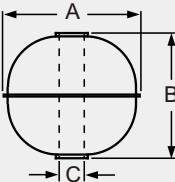
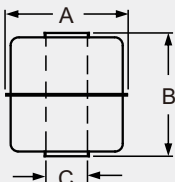
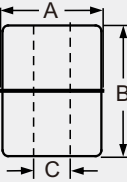
## Mapping table of enclosure

|                                       |                                                                                    |                                                                                    |
|---------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| EG31&EG37<br>explosion-proof (2 wire) | 1 Top conduit                                                                      | 2 Side conduit                                                                     |
|                                       |   |   |
| EG32&EG34<br>high accuracy series     | 1 Top conduit                                                                      | 2 Side conduit                                                                     |
|                                       |  |  |

※ Standard model cable length is 2m.



# FLOAT SPECIFICATIONS

| Model                                                                               | Model Number | Dimensions<br>( $\phi A \times B \times \phi C$ mm) | S.G.   | Max. Pressure<br>(kg/cm <sup>2</sup> ) | Material      | Stem Size                |
|-------------------------------------------------------------------------------------|--------------|-----------------------------------------------------|--------|----------------------------------------|---------------|--------------------------|
|    | S5           | 75x73x20.5                                          | E>0.7  | 30                                     | SUS 304 / 316 | $\phi 16$                |
|                                                                                     | S4           | 52x52x15                                            | E>0.75 | 30                                     | SUS 316       | $\phi 12.7$              |
|                                                                                     | SD           | 52x52x15                                            | E>0.9  | 30                                     | SUS 316       | $\phi 12.7$              |
|                                                                                     | SE           | 75x73x20.5                                          | E>0.9  | 20                                     | SUS 304 / 316 | $\phi 16$                |
|   | S3           | 45x55x15                                            | E>0.7  | 12                                     | SUS 316       | $\phi 12.7$              |
|                                                                                     | SC           | 45x55x15                                            | E>0.9  | 12                                     | SUS 316       | $\phi 12.7$              |
|  | F3           | 45x45x20                                            | E>0.65 | 5                                      | PP in Grey    | $\phi 18$<br>(coating)   |
|                                                                                     | FC           | 45x45x20                                            | E>0.9  | 5                                      | PP in Grey    | $\phi 18$<br>(coating)   |
|                                                                                     | P3           | 48x45x18.5                                          | E>0.6  | 5                                      | PP in Black   | $\phi 17.2$<br>(coating) |
|                                                                                     | PC           | 48x45x18.5                                          | E>0.9  | 5                                      | PP in Black   | $\phi 17.2$<br>(coating) |
|                                                                                     | NB           | 48x46x15.6                                          | E>0.5  | 30                                     | NBR in Black  | $\phi 12.7$              |
|                                                                                     | ND           | 48x46x15.6                                          | E>0.9  | 30                                     | NBR in Black  | $\phi 12.7$              |
|                                                                                     | NC           | 48x46x20                                            | E>0.5  | 30                                     | NBR in Black  | $\phi 16$                |
|                                                                                     | NE           | 48x46x20                                            | E>0.9  | 30                                     | NBR in Black  | $\phi 16$                |

※ S.G(E):specific gravity

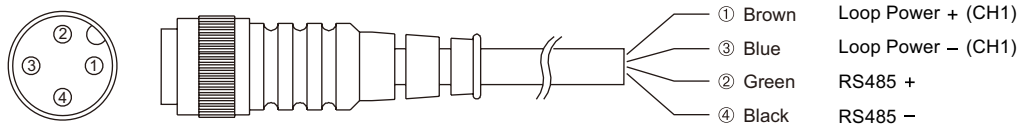
# WIRING

**When RS485(ModBus)is applied,Loop power only as power.**

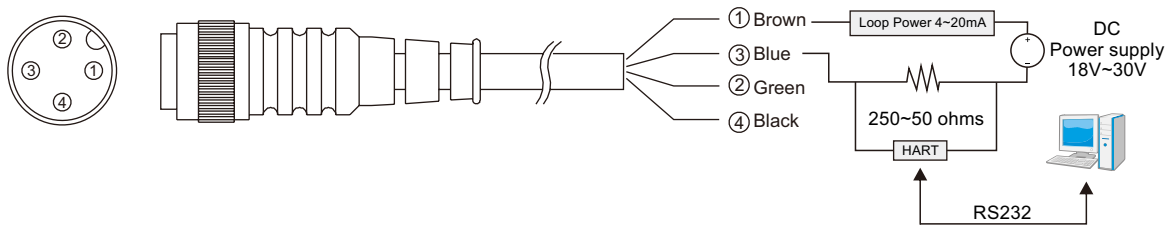
**EG31/EG32/EG37:**

1. Single / Double float +RS485

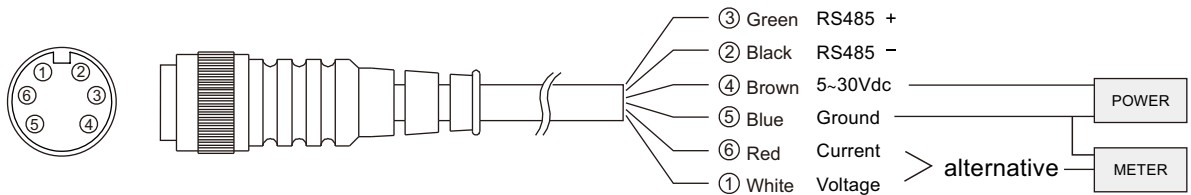
Loop Power 24Vdc $\pm$  10%



2. Single / Double float +HART

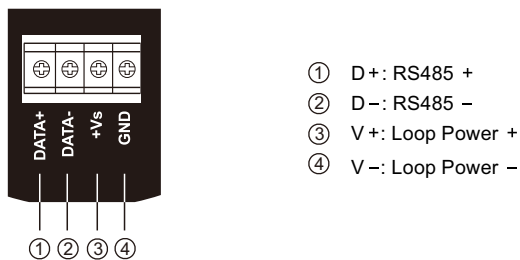


**EG34:**



※The voltage or current is only alternative.

**EG36:**



# CUSTOMIZED STEM LENGTHS ARE AVAILABLE

Note the difference between ordered length and actual measurable stem length below.

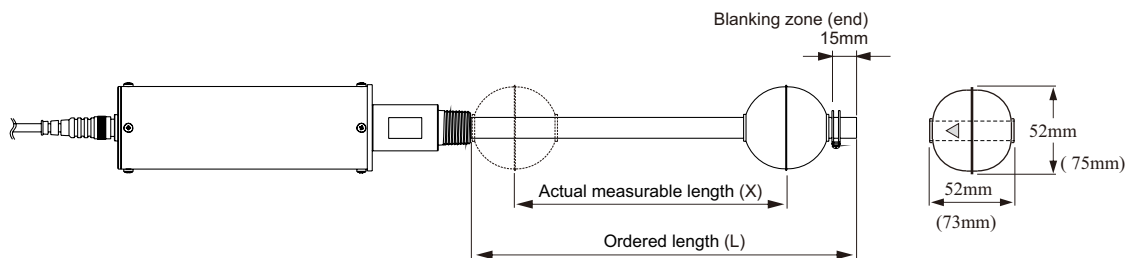
(2m below) = Actual measurable length (X) = Ordered length (L) - 52mm - 15mm, adopted stem  $\phi 12.7$

(2m above) = Actual measurable length (X) = Ordered length (L) - 73mm - 15mm, adopted stem  $\phi 16$

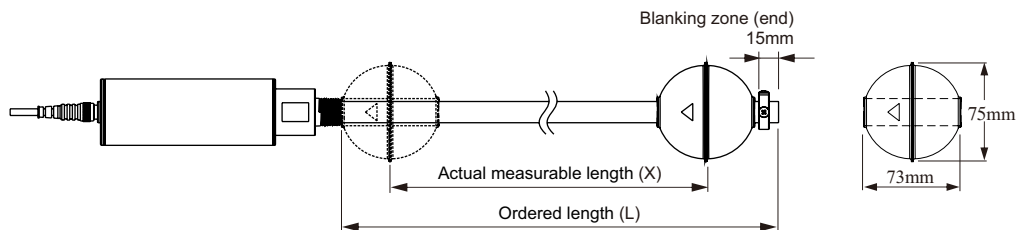
(2m below) = Ordered length (L) = Actual measurable length (X) + 52mm - 15mm, adopted stem  $\phi 12.7$

(2m above) = Ordered length (L) = Actual measurable length (X) + 73mm - 15mm, adopted stem  $\phi 16$

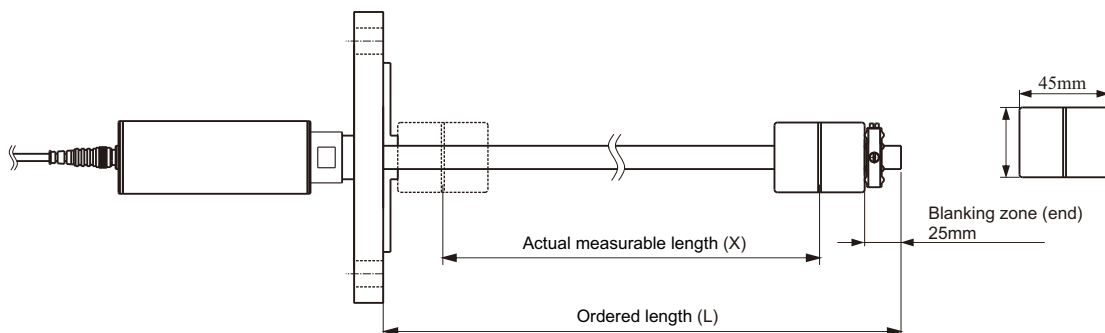
## Below 2m, stem $\phi 12.7$



## Above 2m, stem $\phi 16$



## Below 2m, stem $\phi 12.7$ , with PP coating to $\phi 17.2$

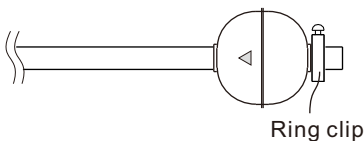


# INSTALLATION

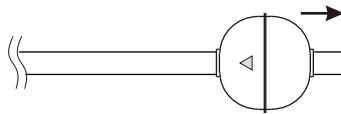
1. Loop power 24Vdc  $\pm 10\%$
2. The product is calibrated before shipment and should be sufficient to meet user needs.
3. Do not bend the stem, put pressure on it or force it in any manner.
4. For best results, use the included float only.
5. When the mounting hole is large enough, guide the stem and float through the hole to install.
6. If the hole is NOT large enough, remove float, install the stem and assemble float from inside the container.
7. When assembling the float onto the stem, the float's direction mark should face the housing.
8. Ensure the float stopper is fixed firmly.
9. If the stem is bent and can not work, it needs to be returned to the factory for calibration.
11. Bubble wrap/foam packaging is necessary to ensure safety during transportation.
12. Unnecessary opening of housing may affect accuracy.

## Removing the float

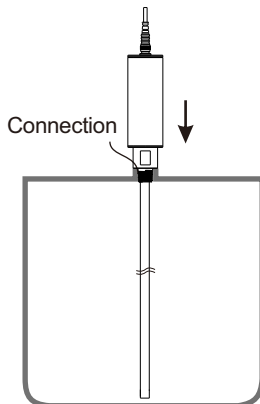
Step 1:  
Loosen the stopper at stem end



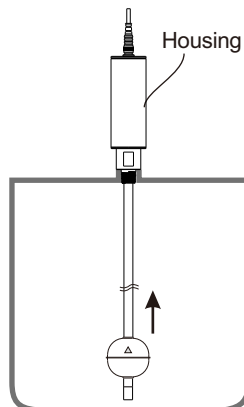
Step 2:  
Take off the float



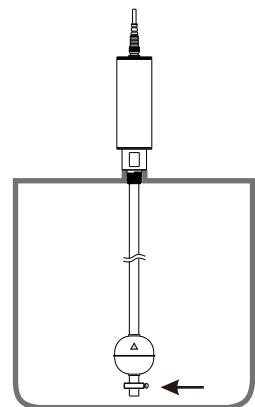
Step 3:  
Install the sensor onto the tank,  
and tighten the connection



Step 4:  
Assemble the float onto the stem  
and tighten the connection the  
housing. Note the direction of float



Step 5:  
Firmly fasten the stopper



## MODEL NUMBER / ORDER CODE COMPARISON TABLE

| Model Number                                | Order Code  |
|---------------------------------------------|-------------|
| EG31 Standard Type                          | EGX10000-A1 |
| EG31 High Temperature Type                  | EGX10200-A1 |
| EG32/34<br>High Accuracy Type               | EGX20000-A1 |
| EG32/34 High<br>Accuracy & Temperature Type | EGX20200-A1 |
| EG374 Anti-Corrosion Type                   | EGX1001B-B1 |
| EG371 Ex- Proof Type                        | EGX1001B-A1 |
| EG37A Ex- Proof<br>High Temperature Type    | EGX1021B-A1 |
| EG36 Display Type                           | EGX3001B-A1 |
| EG36 High Temperature<br>DisplayType        | EGX3021B-A1 |









# Global Network



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